

Hendrickson Rear Air Suspension - PRIMAAX® 230/460/690, 260/520/780;
 FIREMAAX® 240/480, 270/540 Single/Tandem Axle

	Part #	Description	OEM #	Price	Note
1	338-1928	Hanger	60821-1	\$183.35	Standard, Cast
1	338-2237	Hanger	67706, 65891	\$231.92	8.5"-10.5" Ride Ht.
1	SP	Hanger	65702-1	\$181.55	Cast; Volvo/Mack
1	338-2452	Hanger, LH; Fabricated	064451-001	\$630.56	12.5"/14.4"/15.5" Ride Hgt; Terex IPI
1	338-2453	Hanger, RH; Fabricated	064451-002	\$630.56	12.5"/14.4"/15.5" Ride Hgt; Terex IPI
2	334-1698	Kit, Service; Pivot Bushing	60632-8, 60632-20	\$137.23	Standard; Incl. Alignment Collars
2	334-1698A	Kit, Service; Pivot Bushing	60961-720	\$75.92	Cast Hangers; Incl. Alignment Collars; (1) Beam End
2	334-1705	Kit, Service; Pivot Bushing	60632-9, 60632-22	\$249.36	Fabricated Hangers
2	334-2040	Kit, Service; Pivot Bushing; Severe Service	60632-33	\$202.15	1 1/4" Bolt; (1) Axle
3	334-1699	Kit, Service; Alignment	60632-6, 60632-19	\$50.35	Standard
3	334-1706	Kit, Service; Alignment	60632-7, 60632-23	\$82.90	Fabricated Hangers
3	334-2039	Kit, Service; Severe Service	60632-15	\$156.80	1 1/4" Bolt; (1) Axle
4	334-1712	Assembly, Bolt; 1"-8 x 7 1/2"Lg	60632-5, 60632-18	\$16.18	
5	334-1707	Kit, Service; Torque Rod Alignment	58821-11	\$77.88	Fabricated Hangers
6	334-798	Assembly, Bolt; 3/4"-16 x 4"Lg	21867-18	\$9.08	Incl. Bolt & Hdwe.
6	334-1708	Assembly, Bolt; 7/8"-14 x 7 3/4"Lg	30418-2	\$13.03	Torque Rod to Fabricated Hanger

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7	334-1701	Assembly, Bolt; 7/8"-14 x 5 1/2"Lg	58821-12	\$12.09	All
7	334-2192	Kit, Service; Top Pad Fastener; Severe Duty, M24	58821-026	\$149.73	M24 x 3.0-6G x 140mm
7	334-1723	Assembly, Bolt; 3/4"-16 x 6"Lg	58821-21	\$10.06	260/270; T/R to First Axle
7	334-798	Assembly, Bolt; 3/4"-16 x 4"Lg	21867-18	\$9.08	Incl. Bolt & Hdwe.
8	345-900	Torque Rod; 25.2"Lg c/c	60641-640	\$118.18	230/240, Forward; 12.5- ,15.5" Ride Hgt
8	345-901	Torque Rod; 26"Lg c/c	60641-660	\$119.50	230/240, Rear; 12.5"- 15.5" Ride Hgt
8	345-908L	Torque Rod; Left Front; 23.81"Lg c/c	60827-605A	\$107.31	230/240; 10" Ride Hgt. ex IHC
8	345-908R	Torque Rod; Right Front; 23.81"Lg c/c	60827-605B	\$107.31	230/240; 10" Ride Hgt. ex IHC
8	345-909L	Torque Rod; Left Rear; 25.38"Lg c/c	60827-645A	\$107.34	230/240; 10" Ride Hgt. ex IHC
8	345-909R	Torque Rod; Left Rear; 25.38"Lg c/c	60827-645B	\$107.34	230/240; 10" Ride Hgt. ex IHC
8	345-972	Torque Rod, Left Rear; 24.41"Lg;	64717-620A	\$157.84	230/240; 8.5-10" Ride Hgt; Ex IHC
8	345-973	Torque Rod, Right Rear; 24.41"Lg;	64717-620B	\$157.84	230/240; 8.5-10" Ride Hgt; Ex IHC
8		Torque Rod	67274-510, 67274-540	\$136.13	IHC; 9" Ride Hgt; Specify Length, Bushings; Not Serviceable
8		Torque Rod	60641-640, 60641-660	\$92.48	230/240 w/Fab Hangers; Specify Length; 321-162 Bushings Both Ends
9	321-366	Bushing; 4 3/8" c/c x 3/4"bolts	69210	\$38.47	230/240, 260/270
9	321-162	Bushing; 7/8"ID x 2 1/32"OD x 3"Lg	47692	\$15.23	New Style; Axle Seat End

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12	321-387	Bushing, Pivot	58648	\$28.62	Early; Replace w/321-523
12	321-523	Bushing, Pivot	70425-1	\$43.22	Improved Durability; Order 334-1698 or 1698A Kit
13	321-388	Bushing; "D" Pin	60383	\$68.00	3/4" Bolts; 230/240
13	321-512	Bushing; "D" Pin	65381	\$151.54	7/8" Bolts
14	334-626	Assembly, Bolt; 3/4"-10 x 5"Lg		\$8.83	Incl. Bolt & Hdwe.
14	334-1701	Assembly, Bolt; 7/8"-14 x 5 1/2"Lg	58821-12	\$12.09	All
15	338-2057	Bracket, Top Plate	60877-1, 60877	\$64.22	230/240 w/Drum Brake; Ex IH
15	MHS50629	Bracket, Top Plate	65290-1	\$96.02	IHC
15	MHS50641	Bracket, Top Plate	65641	\$99.42	230/240 w/Disc Brake
16	MHS677	Seat, Axle	60556-100	\$90.40	
16	MHS6504	Seat, Axle	65208-004	\$256.88	
16	MHS6511	Seat, Axle	65208-011	\$256.59	
18	361-627	Kit, U-Bolt; 3/4" x 6 3/8" x 9"Lg		\$48.37	
18	361-661	Kit, U-Bolt; 3/4 x 6 3/8" x 10"Lg		\$30.36	
18	361-662	Kit, U-Bolt; 3/4 x 6 3/8" x 11"Lg		\$17.58	
18	361-663	Kit, U-Bolt; 3/4 x 6 3/8" x 12"Lg		\$19.26	
19	341-60657-3	Shock Absorber	60657-3	\$80.58	PMX230; 8.5-10" Ride Hgt
19	341-60657-4	Shock Absorber	60657-4, 60665-11	\$80.44	230/240; 12.5-15.5" Ride Hgt
19	A83148	Shock Absorber	60665, 60665	\$63.75	FMX240; 8.5-10" Ride Hgt; Specify Disc/Drum Brake
19	A83137	Shock Absorber	60665, 60665	\$48.23	260/270; Specify Disc/Drum Brake
20	MHS55652	Bracket, Shock	67463-2, 65000-2	\$16.21	Standard

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20	MHS50231	Bracket, Shock	59423-1	\$9.36	Fabricated
20	MHS74636	Bracket, Shock	67463-6	\$28.84	Mack/Volvo
23	ABH210	Bracket, HCV	60921	\$12.23	
24	334-1648	Valve, Height Control; w/Dump	57977	\$96.30	
25	334-751	Linkage Assembly; Universal Adjustable		\$12.88	3 5/8"-19 5/8" Range; Use w/All Height Control Valves
26	60271-002	Air Spring	60271-2	\$168.35	Standard
26	65183-002	Air Spring	65183-2	\$201.66	FMX240 8.5-10" Ride Hgt
26	65032-002	Air Spring	65032-2	\$229.25	230/240; 12.5- 15.5 Ride Hgt
26	64337-002	Assembly, Air Spring	64337-2	\$308.85	Incl. Upper Bracket; 230 14.4" Ride Hgt
26	65282-002	Air Spring	65282-2 / 69153-2	\$290.31	260/270
26	67043-002	Air Spring	67043-2	\$277.53	Use on First Gen That Have Been Upgraded to EX U-Beam Assemblies
26	AB1DK23M-P117	Assembly, Air Spring	66255-2	\$290.31	Primaax w/Upper Frame Bracket
29	334-1703	Bracket, Air Spring	60911	\$10.82	
31	338-1929	Cap, Cross Beam End	60822	\$26.03	
32	334-1704	Bolt; 7/8"-9 x 3 1/2"Lg	50104-3	\$6.01	
33	345-943	Track Rod, Rgd, Forged, Solid, 22 1/4"c/c, 0°/0°, S/S	062000-565N	\$136.11	Replaces 67428- 565; KW 23/46K; 10" Ride Hgt
34	321-500	Bushing; 4 3/8" c/c x 5/8" Bolts	64400-2	\$43.51	230/240/260/270 8.5-10" Ride Hgt
34	321-223	Bushing; 4 3/8" c/c x 5/8" Bolts	47691	\$20.98	Straddlemount
35	321-361	Bushing, Taper Pin	64809	\$56.04	12.5-15.5" Rd. Hgt
36	338-181	Bracket, Track Rod/Frame	22186	\$15.40	For 5/8" Bolts

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37	334-526	Shim; 1/16"Thk 4 3/8" c/c	49659	\$4.75	
38	A85319	Bracket, S Cam Support	65408	\$64.02	230/240
41	MHS50693	Stop, Axle; Frame Mounted	60593	\$47.78	

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